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Delta Laboratories, Inc.
— *Manufacturers Industrial Finishes* —
LACQUERS • ENAMELS • PRIMERS • PAINTS • ADHESIVES

640 W. 18TH STREET
HIALEAH, FLORIDA 33010

36G001035

**GREEN R/I EPOXY PRIMER
TECHNICAL DATA SHEET**

DESCRIPTION: An extremely tough, durable, chemical resistant rust inhibiting primer that has excellent adhesion on metals, including galvanized steel. May also be used as a primer to improve adhesion to problem surfaces such as fiberglass reinforced plastics.

AREAS OF USE: Use in conditions where long term corrosion protection, durability and retention of film integrity and adhesion are required. For galvanized surfaces and for use in assuring adhesion to problem surfaces such as fiberglass reinforced plastics.

ADVANTAGES:

- Excellent Adhesion - Corrosion Resistance - Excellent Intercoat Adhesion
- One Package System - No Complicated Mixing - Quick Drying
- Ease of Application - Spray, Dip or Brush
- Excellent Resistance to Moisture and Weathering Typical of Epoxy

TECHNICAL DATA:

COLOR: Green
WEIGHT SOLIDS: $52.3 \pm 2.0\%$
WEIGHT PER GALLON: 9.81 ± 0.2 lbs.
INHIBITIVE PIGMENTS: Zinc Phosphate, Zinc Oxide
CLEANING SOLVENT: 02T001201 or 01T001201 Synthetic Reducer
COVERAGE (Theoretical): 510 sq.ft./gallon at one mil dry film thickness.

DRY FILM THICKNESS: 1.5 to 2.5 mils/coat
VOLUME SOLIDS: $32.8 \pm 2.0\%$
VEHICLE TYPE: Epoxy Ester

DRYING TIME: Dry to Touch - 15 to 30 minutes. Recoat - Immediately when dry to touch or after overnight. The required drying time can vary considerably depending on temperature and thickness of the primer film. When using topcoat materials containing strong solvents, the best practice is to test the primer by applying the desired recoat material to a small test area of the primed surface. If no lifting, wrinkling or abnormal loss of gloss occurs the primer is ready for recoating.

SURFACE PREPARATION: Surfaces to be coated should be clean, dry and free from rust, scale, oil and dirt. Fiberglass surfaces should be sanded lightly but thoroughly and then washed with solvent to remove any remaining traces of wax or mold release agents.

REDUCTION: Spray or Dip - up to 25% with 02T001201 Synthetic Reducer. Brush or Roll - none.

CHEMICAL RESISTANCE: Resistant to acids, alkalis, weather, ocean front and tidewater exposures.

CAUTIONS: See a separately available Material Safety Data Sheet (MSDS) for information regarding the safe storage, use, handling and proper disposal of this product.

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29W000219

Black
~~WHITE~~ ENAMEL

TECHNICAL DATA

DESCRIPTION: A high hiding, high gloss enamel for use on interior and exterior surfaces where fast dry and good durability are required.

USES: Used as a topcoat for metal furniture, shutters or where a durable high gloss enamel finish is needed.

TECHNICAL:

- Vehicle Type: Modified Alkyd
- Weight Solids: 52.5 ± 2%
- Volume Solids: 34.2 ± 2%
- Viscosity: 50 - 60 seconds, #4 Ford Cup
- Gloss: 85+ @ 60°
- Water Resistance: Good
- Exterior Durability: Good
- Coverage (Theoretical): 350 sq./ft./gallon at 1.5 mils dry film.

SURFACE PREPARATION: A good quality corrosion resistant primer will prolong the life of the substrate as well as the topcoat. This product should be applied over a clean dry substrate. Remove all rust, mill scale, or previously applied loose paint.

REDUCTION: When using conventional spray equipment, may be reduced up to 15%. Use Delta's 01T001201 Synthetic Reducer or Xylene. Reduction may not be required when using airless spray.

APPLICATION: Can be sprayed with conventional cup gun, pressure pot, HVLP or airless spray equipment. When applying over an existing coating, spray a small area to check for compatibility or lifting.

DRY TIME: Set to touch 15 - 45 minutes when sprayed at 1.5 - 2.0 mils dry film thickness. May be re-coated within 2 hours. Coating will dry hard after overnight.

CAUTIONS: See a separately available Material Safety Data Sheet (MSDS) for information regarding the storage, use, handling and safe disposal of this product.

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